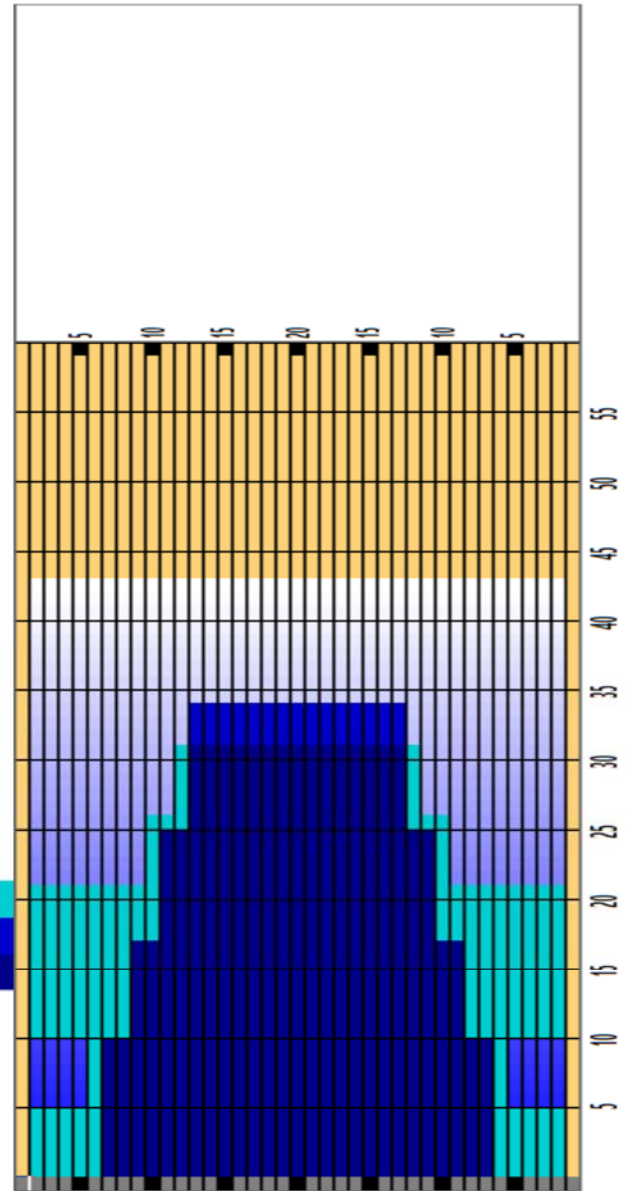


|                      |          |                    |        |                    |          |
|----------------------|----------|--------------------|--------|--------------------|----------|
| Oil Pattern Distance | 43       | Reverse Brush Drop | 38     | Oil Per Board      | Multi ul |
| Forward Oil Total    | 18.32 mL | Reverse Oil Total  | 9.9 mL | Volume Oil Total   | 28.22 mL |
| Tank Configuration   | N/A      | Tank A Conditioner |        | Tank B Conditioner |          |

|   | START | STOP | LOADS | MICS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 4     | 40   | 14    | 3      | A    | 148     | 0.0   | 5.9  | 5.9  | 5920  |
| 2 | 6L    | 6R   | 2     | 40   | 18    | 3      | A    | 58      | 5.9   | 11.0 | 5.1  | 2320  |
| 3 | 2L    | 2R   | 4     | 45   | 18    | 3      | A    | 148     | 11.0  | 21.2 | 10.2 | 6660  |
| 4 | 10L   | 10R  | 2     | 45   | 18    | 3      | A    | 42      | 21.2  | 26.3 | 5.1  | 1890  |
| 5 | 12L   | 12R  | 2     | 45   | 18    | 3      | A    | 34      | 26.3  | 31.4 | 5.1  | 1530  |
| 6 | 2L    | 2R   | 0     | 45   | 22    | 3      | A    | 0       | 31.4  | 38.0 | 6.6  | 0     |
| 7 | 2L    | 2R   | 0     | 45   | 26    | 3      | A    | 0       | 38.0  | 43.0 | 5.0  | 0     |

|   | START | STOP | LOADS | MICS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 0     | 35   | 30    | 3      | A    | 0       | 43.0  | 34.0 | -9.0 | 0     |
| 2 | 13L   | 13R  | 3     | 50   | 22    | 3      | A    | 45      | 34.0  | 24.7 | -9.3 | 2250  |
| 3 | 11L   | 11R  | 3     | 50   | 18    | 3      | A    | 57      | 24.7  | 17.1 | -7.6 | 2850  |
| 4 | 9L    | 9R   | 3     | 50   | 18    | 3      | A    | 69      | 17.1  | 9.5  | -7.6 | 3450  |
| 5 | 7L    | 7R   | 1     | 50   | 14    | 3      | A    | 27      | 9.5   | 7.6  | -1.9 | 1350  |
| 6 | 2L    | 2R   | 0     | 50   | 14    | 3      | A    | 0       | 7.6   | 0.0  | -7.6 | 0     |



Cleaner Ratio Main Mix                    5:1        Forward  
 Cleaner Ratio Back End Mix            5:1        Reverse  
 Cleaner Ratio Back End Distance      59        Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

| Item             | 3L-7L:18L-18R        | 8L-12L:18L-18R      | 13L-17L:18L-18R     | 18L-18R:17R-13R      | 18L-18R:12R-8R      | 18L-18R:7R-3R        |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description      | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 2.88                 | 1.52                | 1                   | 1                    | 1.52                | 2.88                 |

